



Food & Beverage

rossi.com



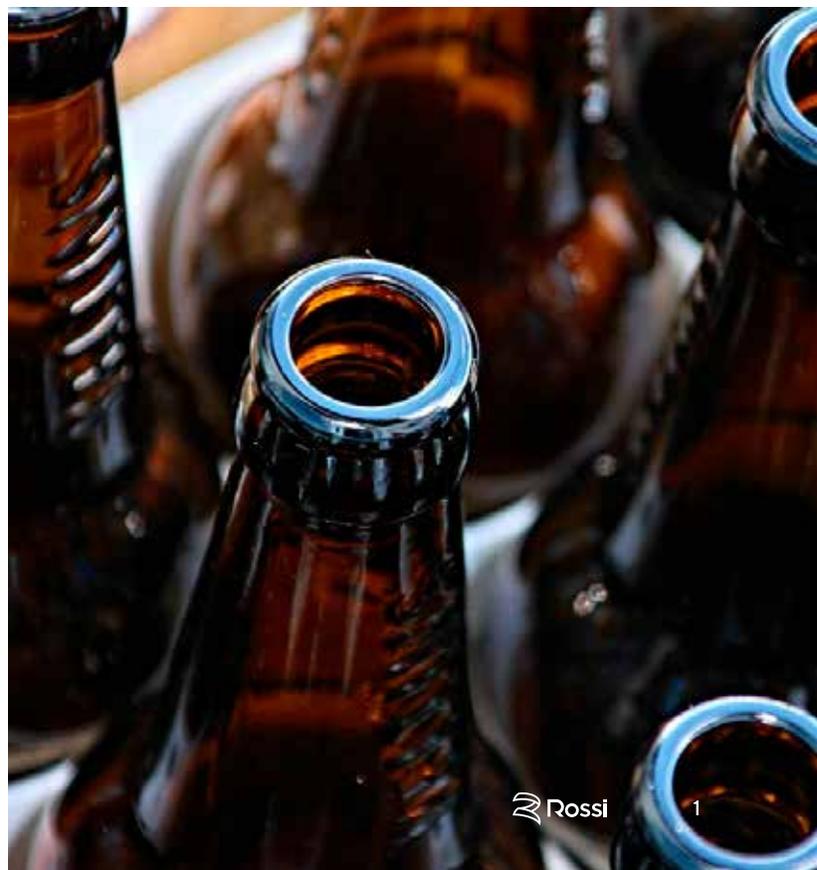
Food & Beverage

Food & Beverage is an industrial sector that plays a major role in the world economy.

Safety and health practices in the Food industry significantly impact on production processes. Therefore, we have been offering cutting-edge solutions for years now, enhancing the quality of technologies for pasta and food production in general. Worm gearmotors, helical and bevel helical, helical inline, planetary gearmotors, and brake motors

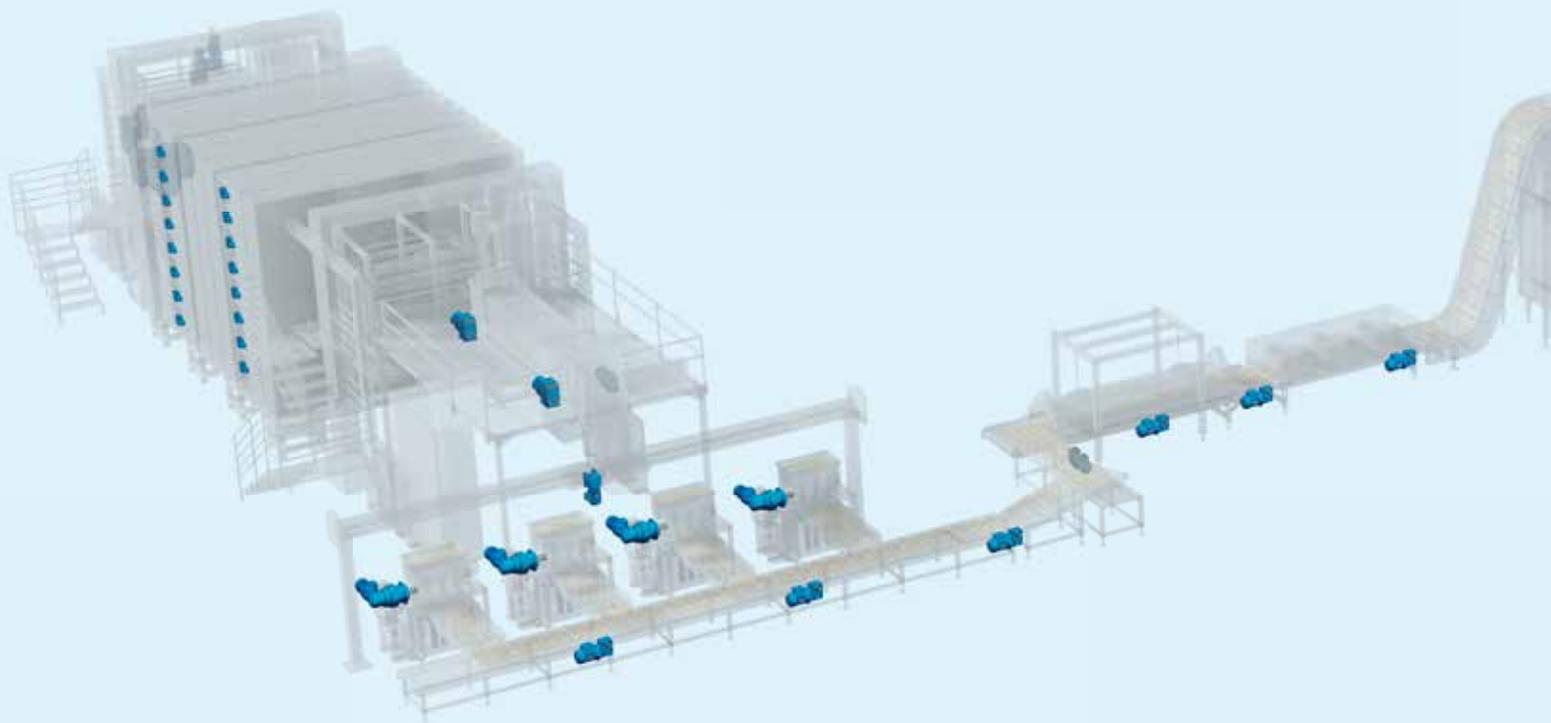
are some of the products designed by Rossi for the specific needs of the Food & Beverage industry.

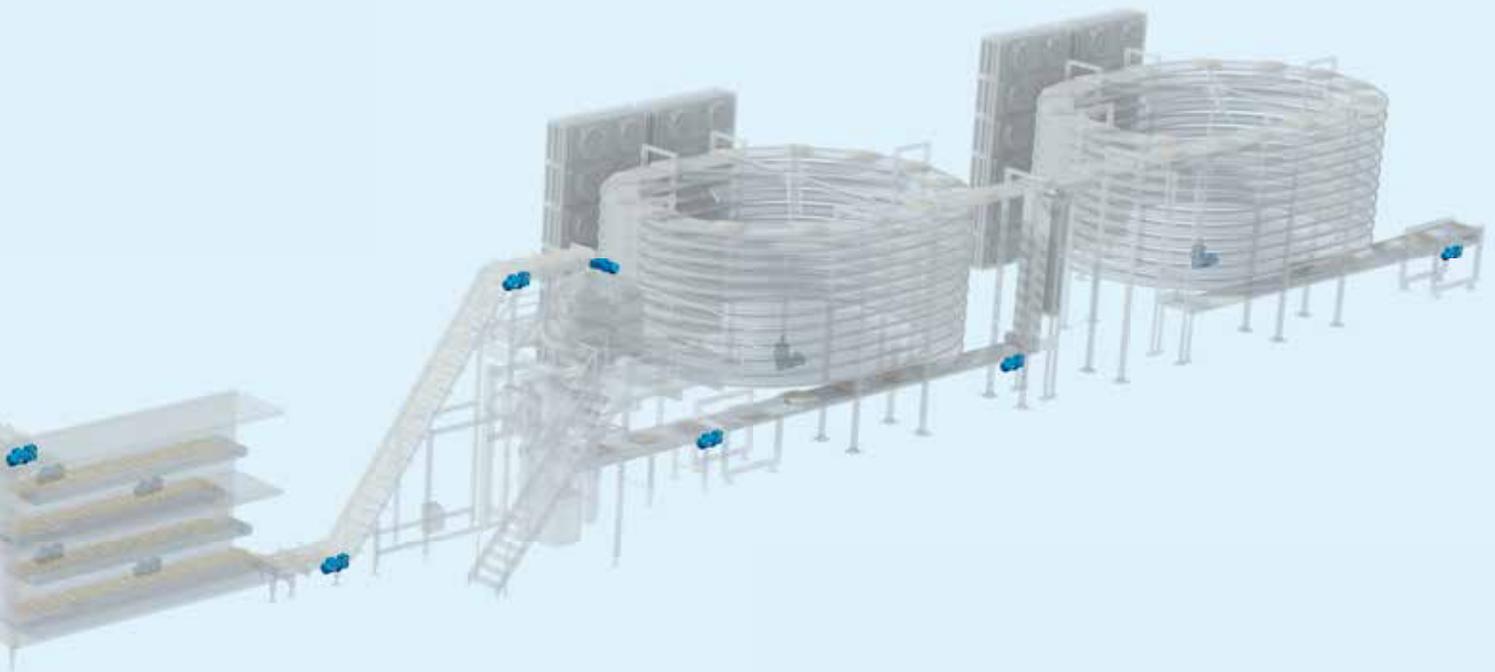
The major companies that manufacture machinery in the field choose to use our gear reducers and gearmotors for their high performance, reliability, presale service & technical support, easy maintenance and handling and because of their certified quality, as specifically required by the industry.



Pasta production line

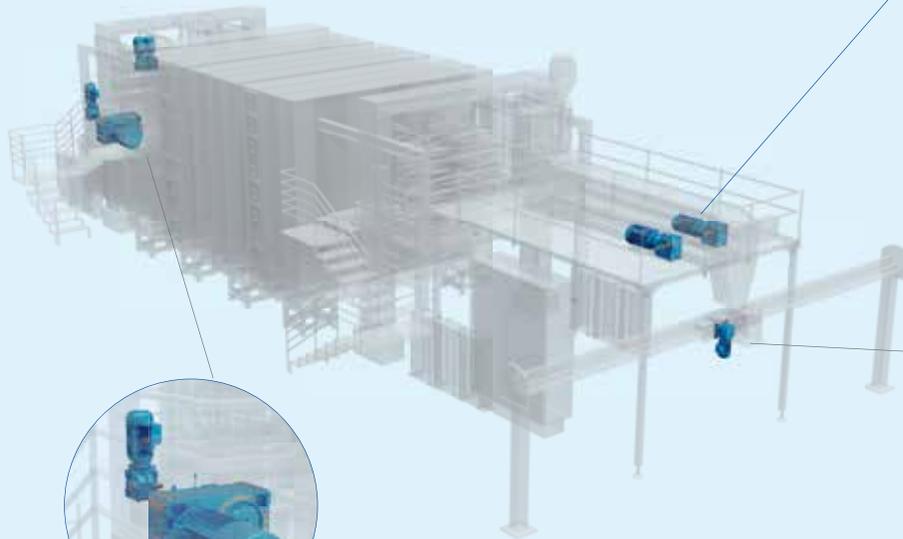
Our solutions allow Food & Beverage companies to respond **effectively** to the current global challenges & key concepts of **safety, traceability, quality, efficiency & cost saving** for complete production line.





Scan the QR code to
watch the video

Extruder & dryer



iFIT series
Bevel helical gearmotor

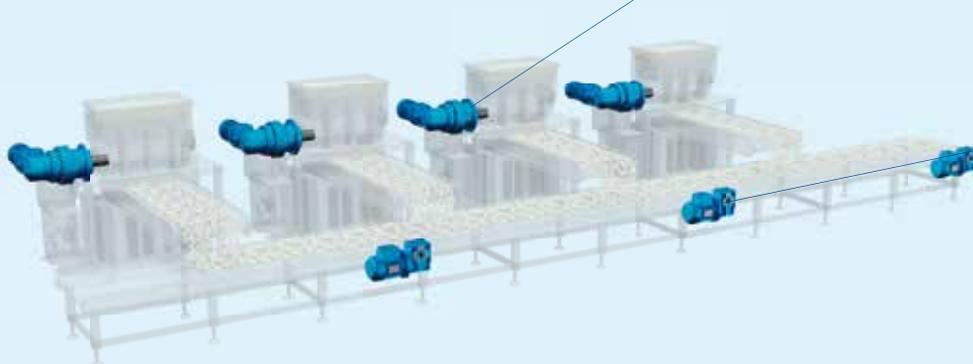


iFit series
Helical inline gearmotor

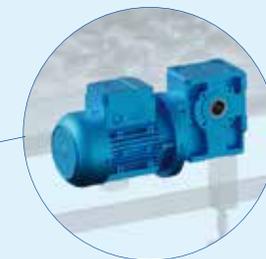


GX series
Helical gearmotor for extruder

Dough sheeter & conveyor



EP series
Planetary gearmotor

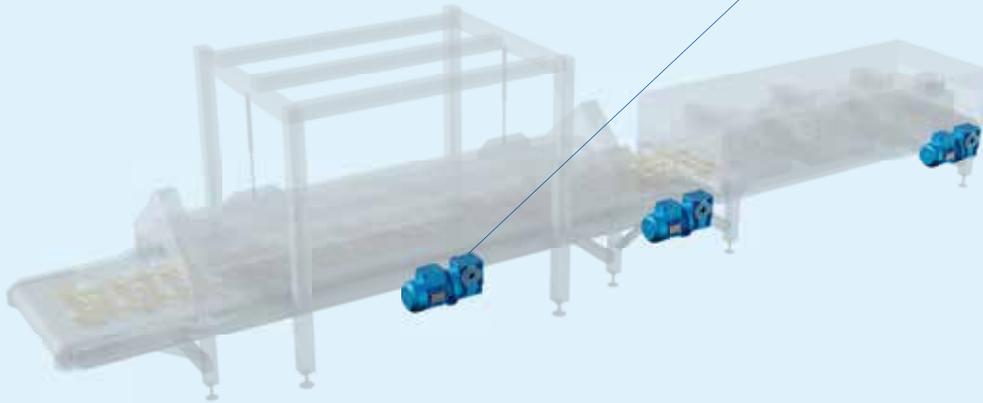


G series
Bevel helical gearmotor

Decontamination Conveyor



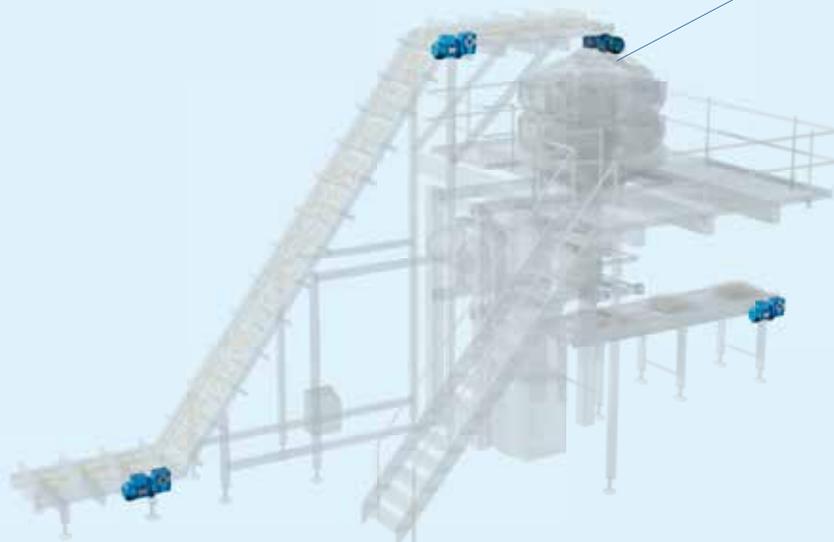
G series
Bevel helical gearmotor



Mapping & pre-packaging



G series
Bevel helical gearmotor

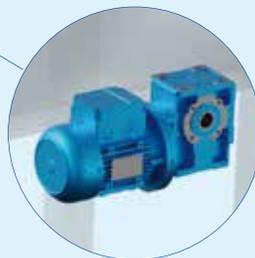
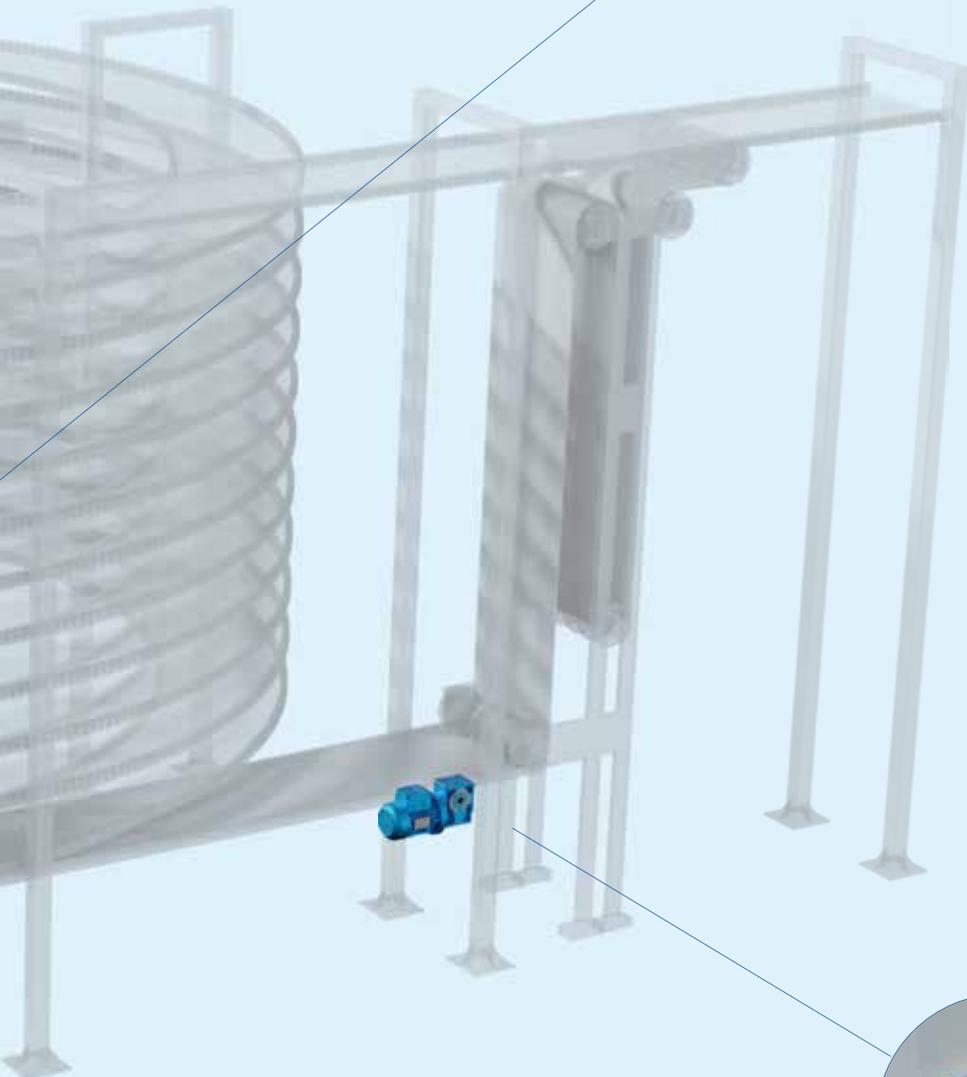


Spiral freezer





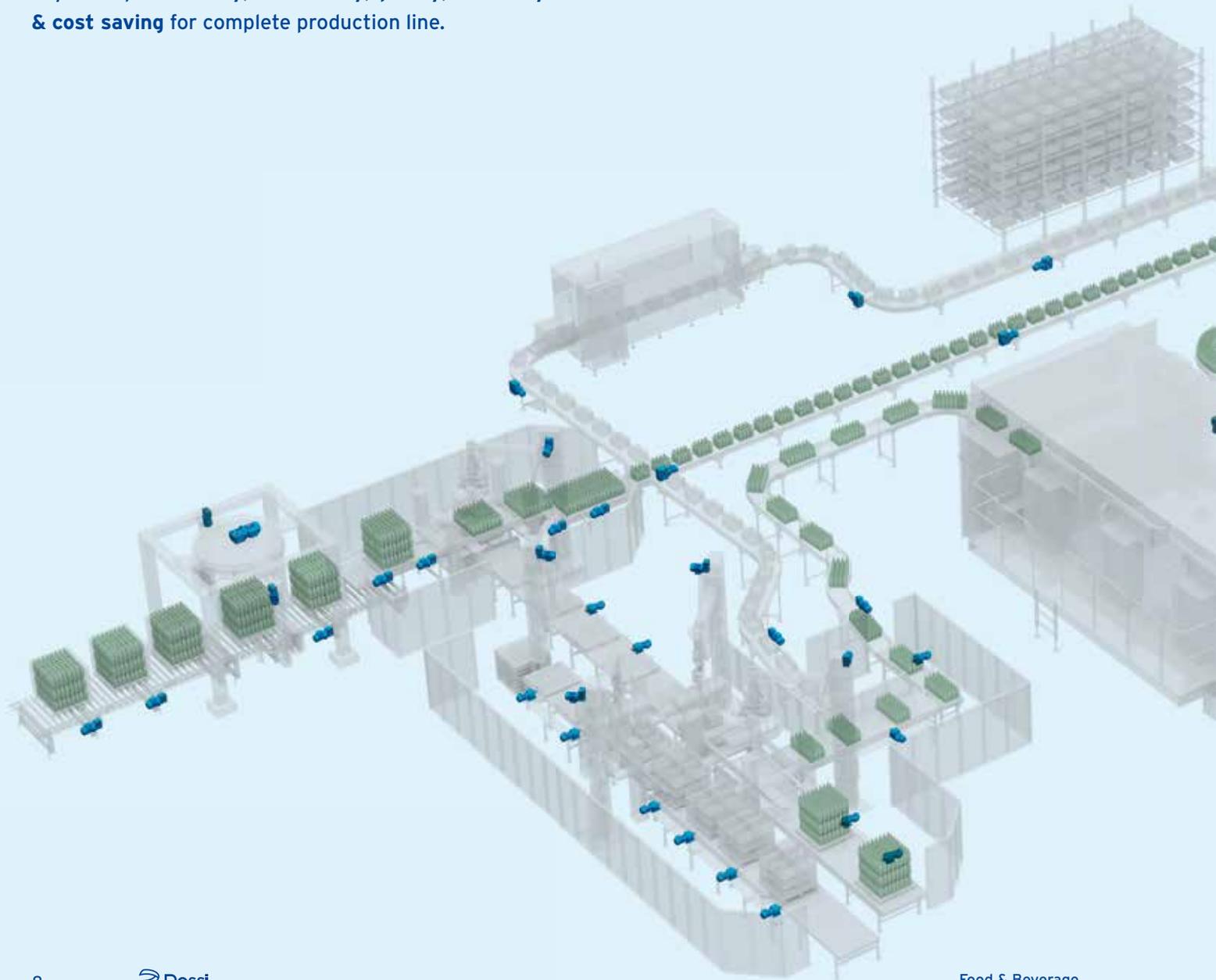
EP series
Planetary gearmotor

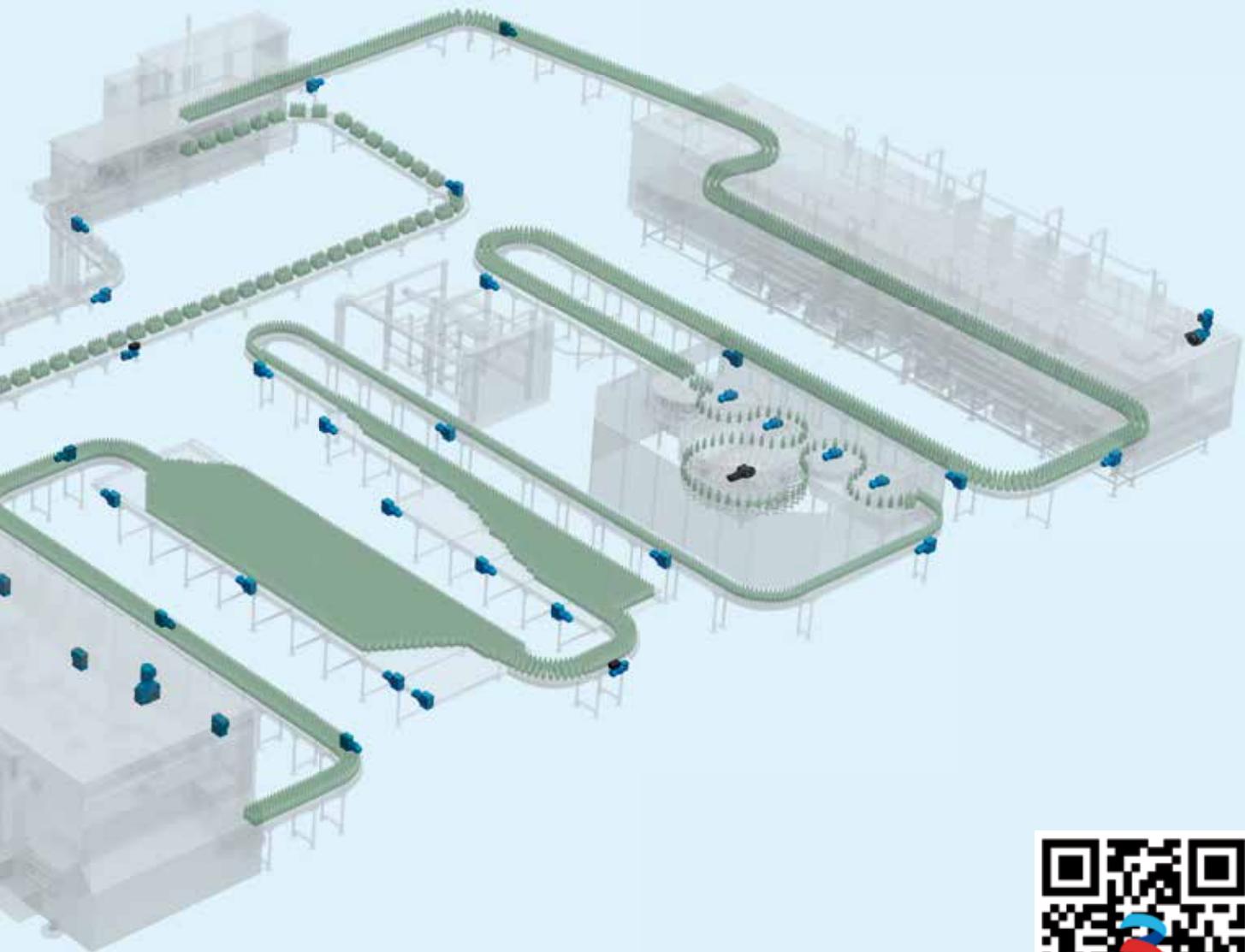


G series
Bevel helical gearmotor

Bottling line

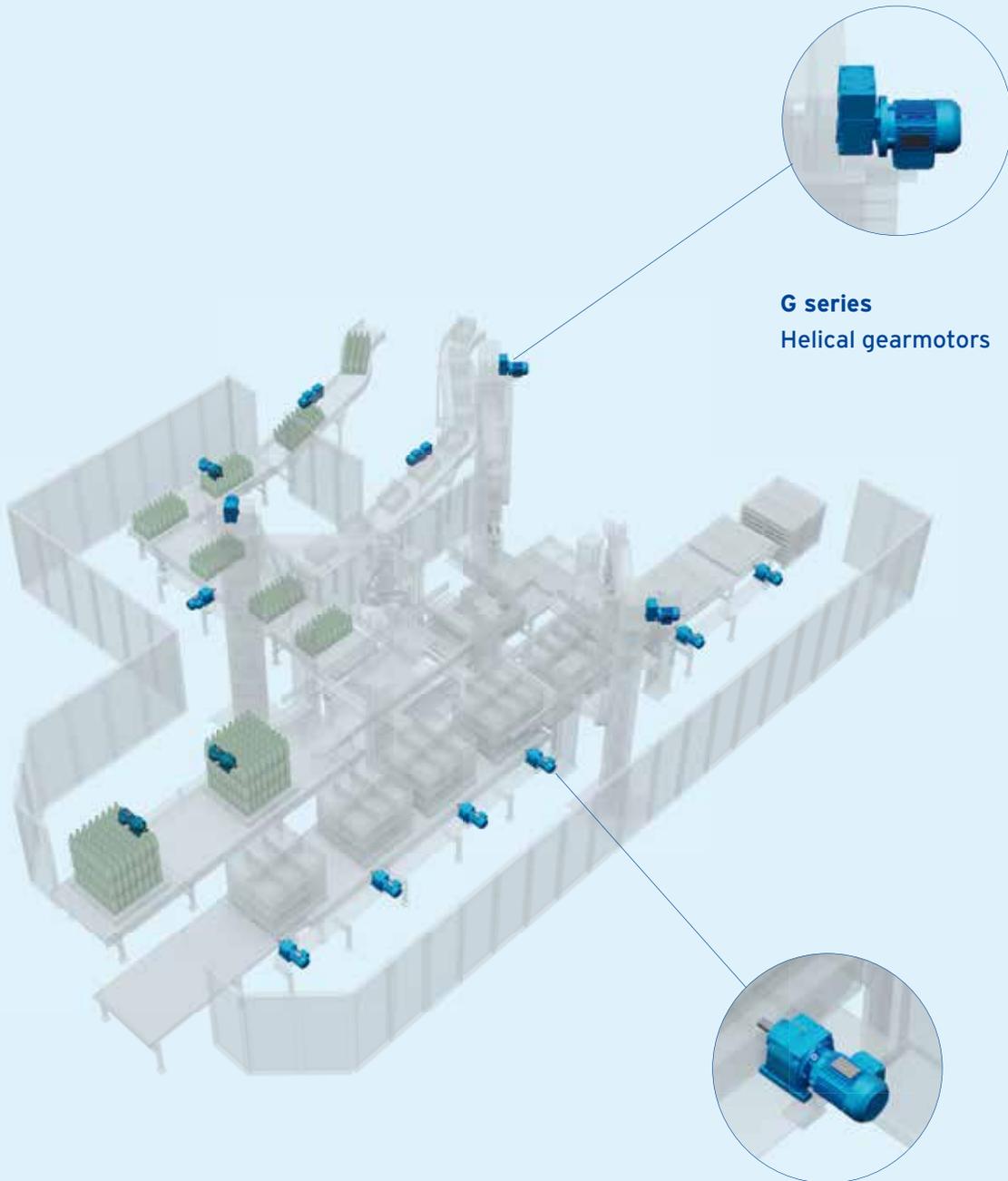
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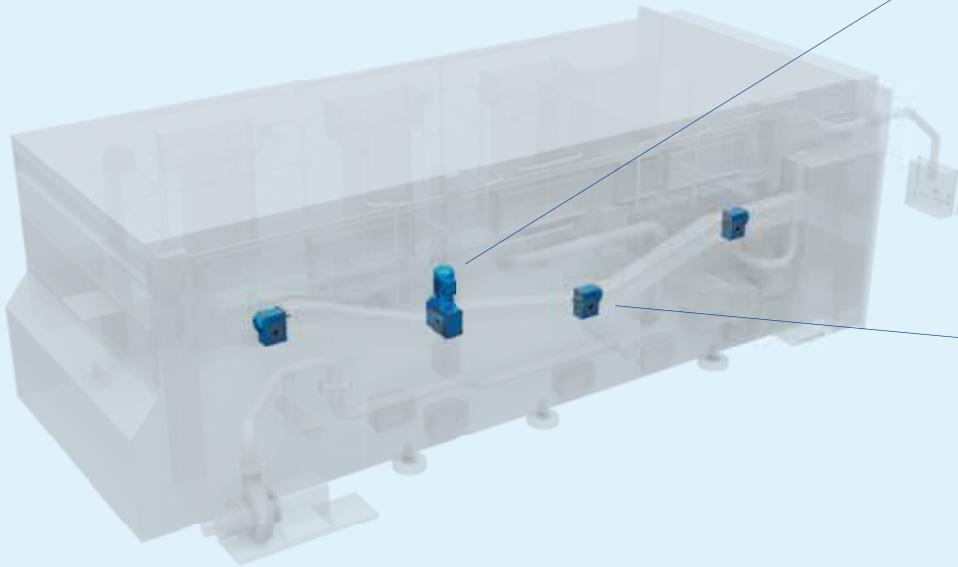
Depalletizing



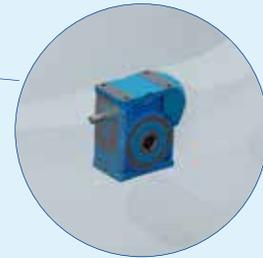
G series
Helical gearmotors

iFIT series
Helical inline gearmotors

Bottle washing

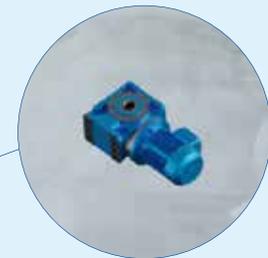
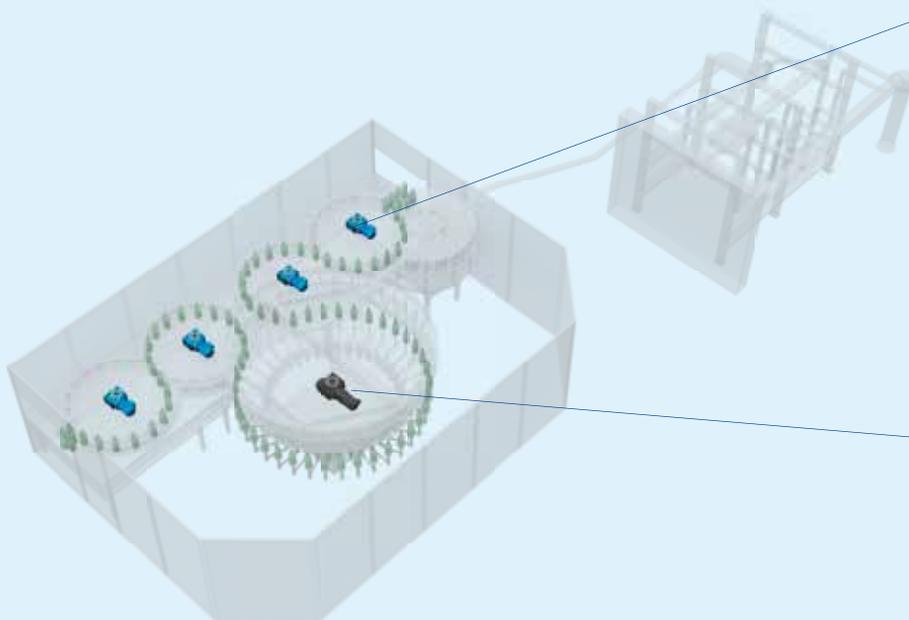


G series
Bevel helical gearmotors

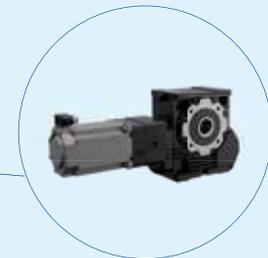


A series
Worm gear reducer

Filling

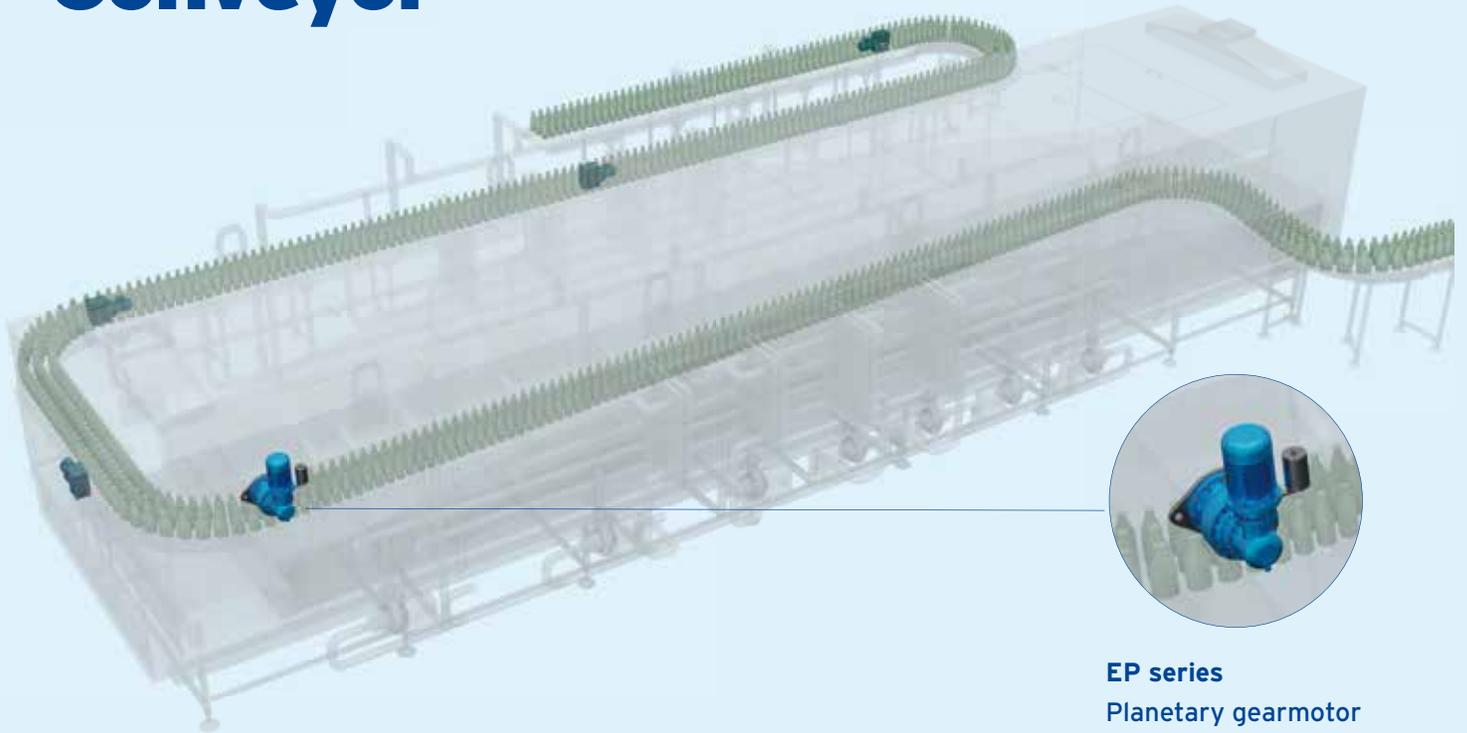


A series
Worm gearmotor



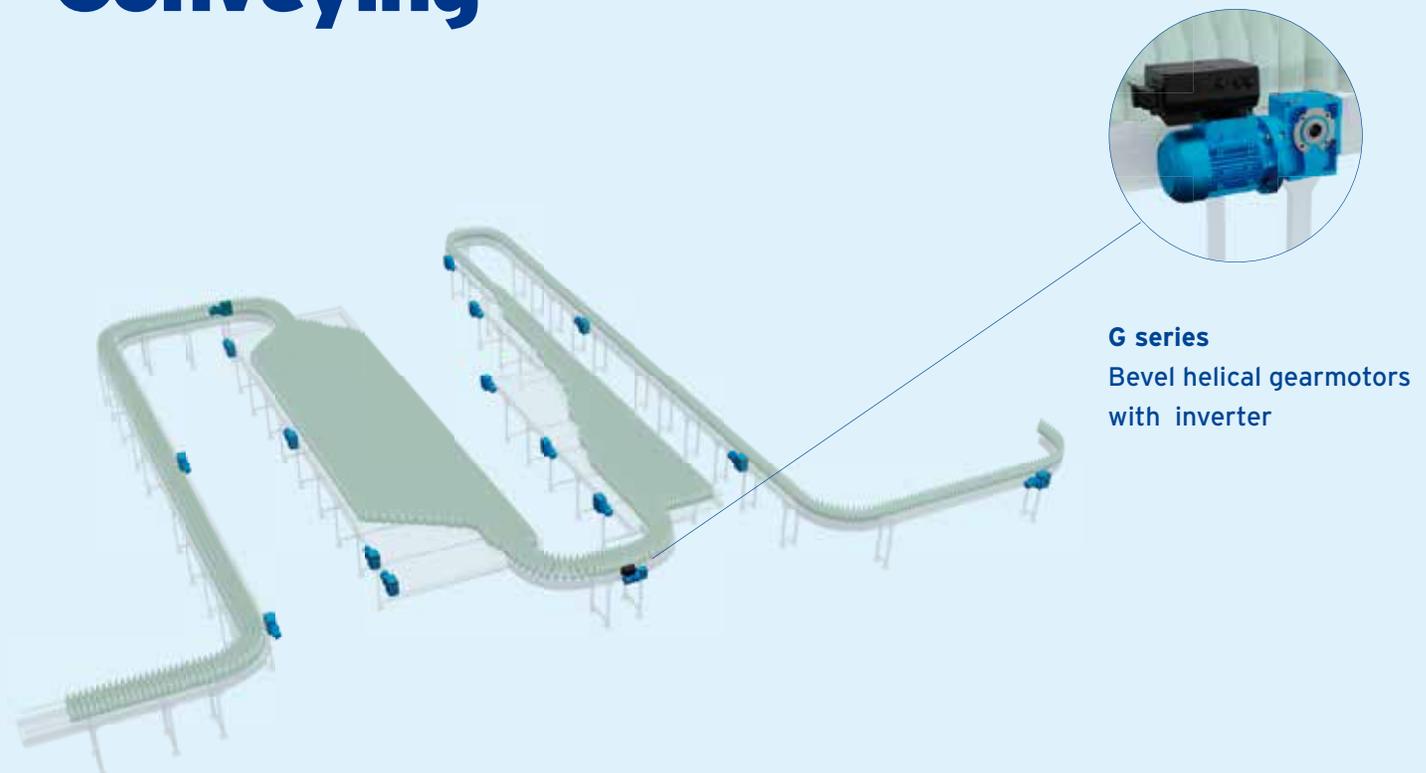
SR series
Worm servo gear reducer

Decontamination Conveyor



EP series
Planetary gearmotor

Conveying

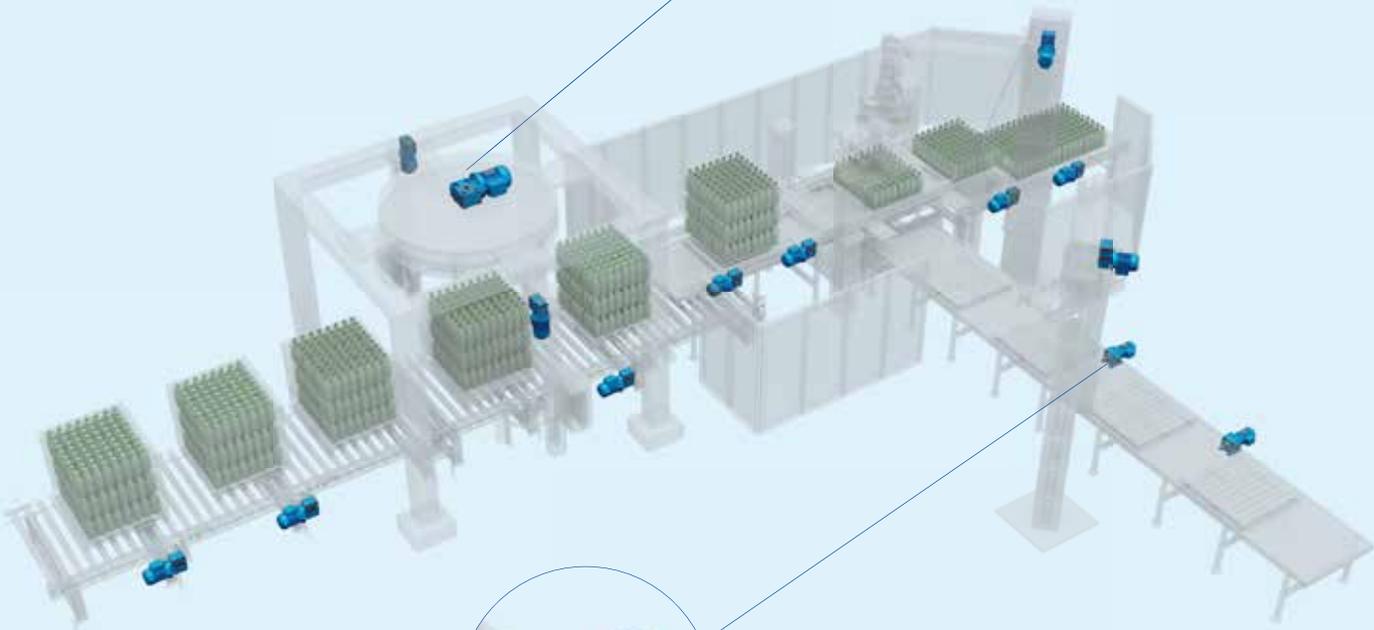


G series
Bevel helical gearmotors
with inverter

Palletizing - Packaging



G series
Bevel helical gearmotor



iFIT series
Helical inline gearmotors

G Series

Helical & bevel helical gear reducers & gearmotors

20 sizes 40 ... 401

Nominal torque (T_{N2}) up to 900,000 lb in

Transmission ratio (i_N) 2 ... 160

Features

- Single piece cast or ductile iron housings available. Machine face on all 4 sides
- Wide range of sizes & ratios available
- Suitable for NEMA or IEC motor inputs
- Extended housing design for large center to center distance requirements
- Case carburized gear sets
- Helical gear pairs with ground profile
- Ground GLEASON spiral bevel gear set
- Bell housing for IEC and NEMA motors available
- Bell housing with or without elastic coupling available
- Optional synthetic oil for food industry

Benefits

- Modular design allows for flexibility in mounting positions
- Minimum maintenance requirements
- High performance and reliability
- Strength and reliability for heavy duty applications



GX Series

Helical & bevel helical extruders design

16 sizes 100 ... 451

Nominal torque (T_{N2}) up to 1,400,000 lb in

Transmission ratio (i_N) 6.3 ... 28

Excellent specific series for extruders with the same Features and Benefits of G series

Additional Features

- Extruder support conceived for normal and heavy applications
- Optional extended input-output center distance housing for U-layout
- Optional synthetic oil for food industry



iFIT Series

Helical inline gearmotors

8 sizes iC 27 ... iC 97

Nominal torque (M_{N2}) up to 30,000 lb in

Transmission ratio (i_N) 3.4 ... 290



iFIT Series

Bevel helical gearmotors

7 sizes iO 37 ... iO 97

Nominal torque (M_{N2}) up to 32,300 lb in

Transmission ratio (i_N) 5.4 ... 197



iFIT Series

Parallel shaft helical gearmotors

8 sizes iP 27 ... iP 97

Nominal torque (M_{N2}) up to 43,100 lb in

Transmission ratio (i_N) 3,77 ... 281,71



Features

- Fully interchangeable with market standards
- 100% Italian manufacturing
- Full range with robust cast iron housing
- Gear precision as per DIN/ISO/AGMA 6 or better
- New IE2, IE3 compact electric motors
- High quality sealing solutions
- Round shaped, smooth housing surface
- Higher Torque than competitor brands

Benefits

- "Plug & Play" with no re-engineering costs
- Superior quality, minimum maintenance
- High performance and reliability: minimum deformation, no gearing misalignment, no vibration, and low noise level
- Energy saving, low noise level, reduced backlash
- Premium efficiency, long lifetime and no oil leakage
- Wash down capability.
- Up to 12% higher torque ratings than market standard



A Series

Worm gear reducers & gearmotors

14 sizes 32 ... 250

Nominal torque (T_{N2}) up to 71,000 lb in

Transmission ratio (i_N) 7 ... 16,000

Features

- Universal mounting with integral feet on the housing and B14 flanges
- Rigid and precise cast iron single piece housing
- Forced ventilation for high thermal power dissipation (size > 100)
- Worm wheels made of nickel bronze with high performance capability.
High load capacity and wear resistance
- Wide range of accessories and non-standard designs
- Optional synthetic oil for food industry

Benefits

- Universal mounting positions
- High performance and reliability
- Smooth and precise running, reduced and constant backlash
- Extremely quiet and constant performance even in the hardest applications



AS Standardfit Series

Worm gearmotors

6 sizes 118 ... 742

Nominal torque (T_{N2}) up to 6,000 lb in

Transmission ratio (i_N) 6 ... 75

Features

- Mounting with lower integral feet and B14 flanges on 2 faces integral on the housing
- Rigid and precise cast iron single piece housing
- Worm wheels made of nickel bronze with controlled phosphor content to achieve improved performance, a higher load capacity, greater reliability and wear resistance
- No thermal limitation
- Tapered roller bearings on worm shaft
- Motor mounting flange integral to the housing
- High worm efficiency
- Optional synthetic oil for food industry

Benefits

- Interchangeability with major manufacturers
- High performance and greater reliability
- Smooth and quiet running



SR Series

Worm servo gear reducers

MR type

7 sizes 32 ... 81

Nominal Torque up to 5,186 lb in

Accelerating torque up to 6,300 lb in

Transmission ratio (i_N) 7 ... 239



R type

9 sizes 40 ... 126

Nominal Torque up to 16,500 lb in

Accelerating torque up to 20,000 lb in

Transmission ratio (i_N) 7 ... 125

SR Series

Helical & bevel helical servo gear reducers

MR type

8 sizes 40 ... 125

Nominal Torque up to 22,400 lb in

Accelerating torque up to 28,000 lb in

Transmission ratio (i_N) 6.16 ... 139



R type

8 sizes 50 ... 140

Nominal Torque up to 30,000 lb in

Accelerating torque up to 40,000 lb in

Transmission ratio (i_N) 6.42 ... 127

SR Series

Coaxial servo gear reducers

MR type

11 sizes 32 ... 101

Nominal Torque up to 13,300 lb in

Accelerating torque up to 18,000 lb in

Transmission ratio (i_N) 4 ... 154



MR type features

- Wide range of Servo gearboxes, designed to fit almost all servo motors found on the market
- Designed for the highest torsional stiffness and the lowest angular backlash, for the maximum torque and overhung loads
- Bush with slots and hub clamp for servomotor coupling
- Optional synthetic oil for food industry

MR type benefits

- Enhanced dimensional compactness due to direct servomotor coupling
- The correct technical solution thanks to a comprehensive range of sizes, gear stages, transmission ratios, designs, and non-standard designs
- Widest range of possible servomotor coupling dimensions

EP Series

Planetary gear reducers & gearmotors

24 sizes 001 ... 3,000

Nominal torque (T_{N2}) up to 26,550,000 lb in

Transmission ratio (i_N) 3.55 ... to unlimited

Features

- Multiple input stages in inline or right angle configurations
- Modular design
- Suitable with NEMA, IEC motors or hydraulic input
- Final stage gear set case carburized & ground with nitriding on internal sun gears
- Cylindrical spur gear with ground profile
- GLEASON spiral bevel gear pairs with ground profile
- Very compact size
- Wide range of accessories and non-standard designs
- Low backlash, enhanced stiffness and heavy duty bearings as a standard
- Improved lubrication system
- Wide range of hydraulic brakes
- Optional synthetic oil for food industry

Benefits

- Easy and functional flange, foot, or shaft-mounting design
- High torque transmitted
- Extended range of transmission ratios



E Series

Coaxial gear reducers & gearmotors

16 sizes 32 ... 180

Nominal torque (T_{N2}) up to 90,000 lb in

Transmission ratio (i_N) 4 ... 6,300

Features

- Universal mounting with lower/upper feet and B5 flange integral to the housing
- Rigid and precise cast iron single piece housing with high structural stiffness
- Helical tooth design with ground & carburized gearing
- Wide range of sizes
- Standard IEC motor input adapter
- Optional synthetic oil for food industry

Benefits

- Long life
- Minimum maintenance requirements
- High performance and greater reliability
- Strength and reliability for heavy duty applications



TX Series

Premium line electric asynchronous three-phase motors and brake motors

Sizes - IEC frames 63 to 315

Horsepower capacity 1/8 to 150HP

2, 4, 6 Pole motors available

Features

- IEC standard motors
- Protection: IP 55 standard, up to IP 66 on request
- IE3 Energy efficiency
- Standard and safety brake (AC. DC)
- Optional complex executions available (encoders, axial cooling, increased protection, etc.)

Benefits

- Compactness and flexibility
- Suitable for running with inverter
- Reduced environmental impact and energy saving



dDrive Inverter Series

Decentralized Drive

Sizes A, B, C

3/4HP to 10HP available

Supply Voltage 3x200V AC...480V AC

280V DC...680V DC

Rated current 1.7A...16.5A

Features

- Decentralized Frequency Inverter
- Designed for Rossi IE2, IE3 electric motors
- Aluminum Housing IP 65
- Sensorless Vector Control
- Safe Torque Off (STO)
- Configurable I/O's board and internal PLC
- A large number of field buses available
- Bluetooth Interface

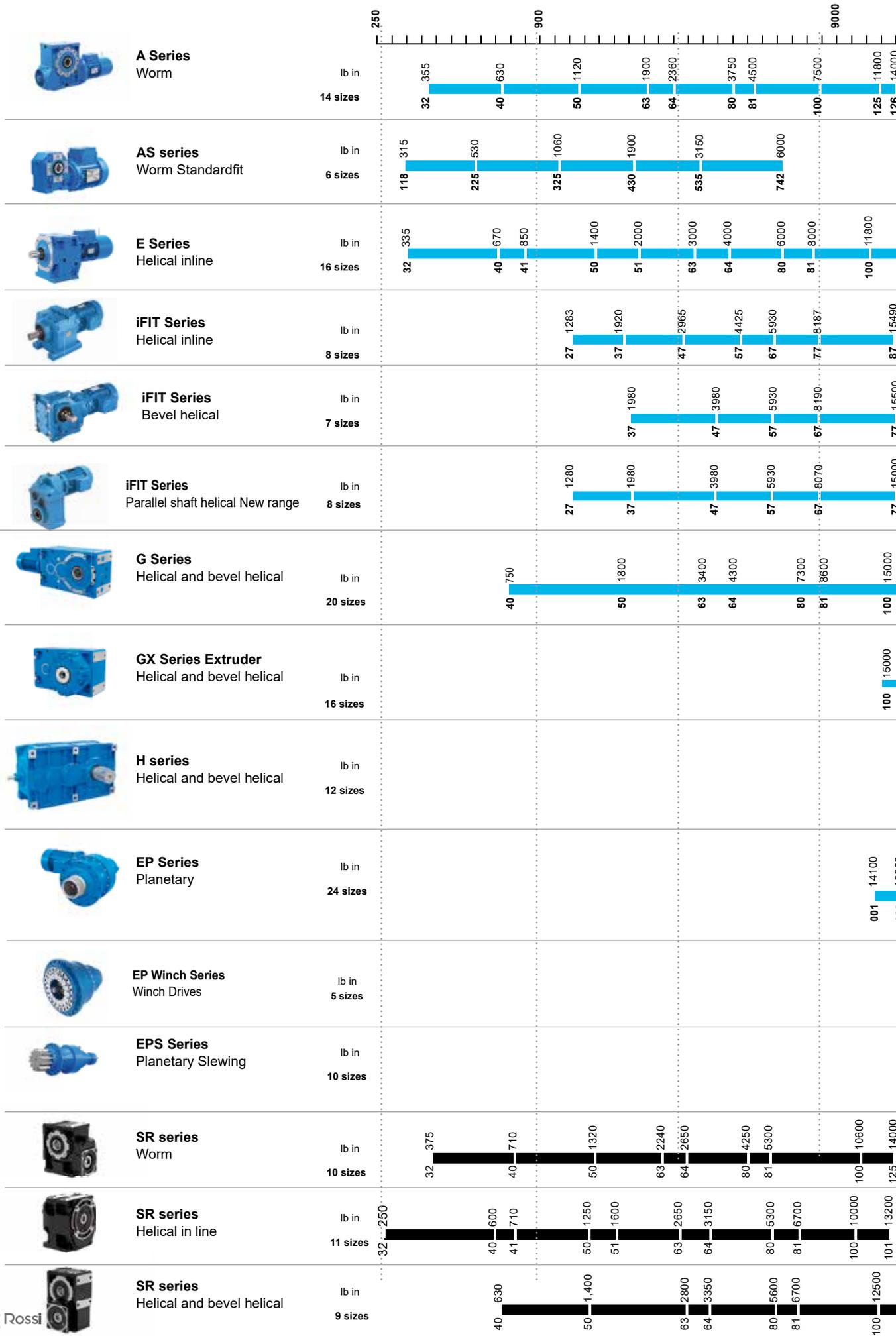
Benefits

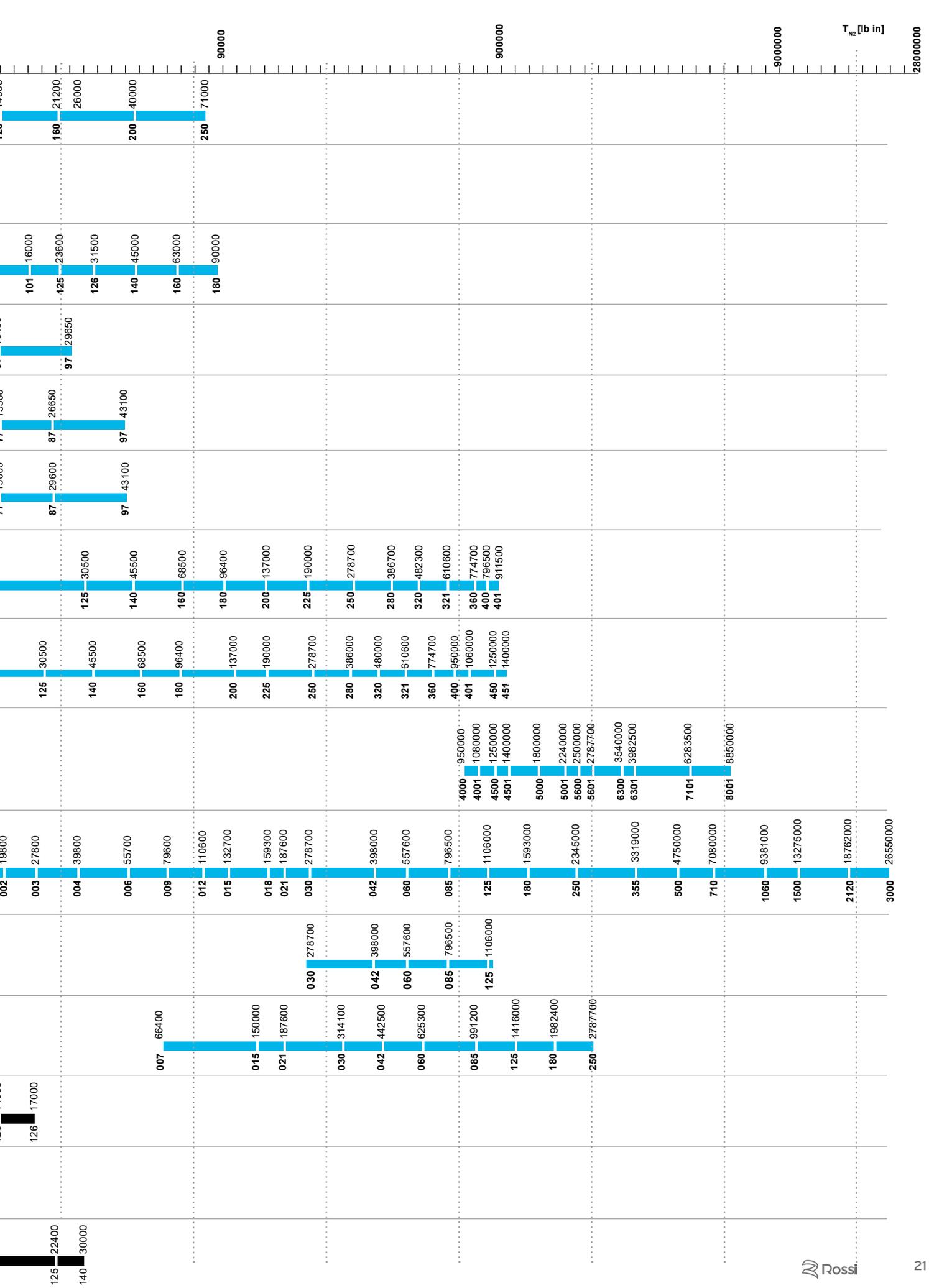
- Reduced electric cabinet dimension and cooling systems
- Compact solution of inverter, motor, and gearbox
- Suitable for hard environmental operating conditions
- No need of motor encoder for speed control
- High Safety Performance Level (up to PL E)
- To develop your own dedicated control functions
- Ease integration with existing automation controllers
- Fast and smart inverter parametrization access



dDrive

Gear reducers and gearmotors





Our references



**SPIRAL FREEZER
EP SERIES**



**CONVEYORS
AS SERIES**



**CONVEYORS
G SERIES**

**We deliver
reliable
solutions
worldwide**



**WINE FERMENTATOR
EP SERIES**



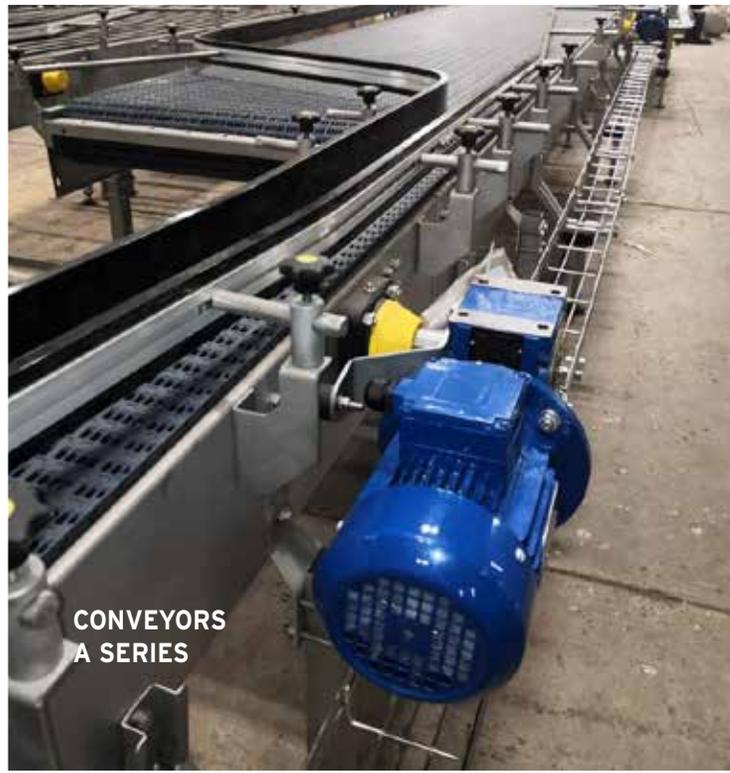
**MEAT MIXERS
G SERIES**



**OIL SCREW PRESS
EP SERIES**



**VERTICAL CRYSTALLISER
EP & E SERIES**



**CONVEYORS
A SERIES**



**OIL SCREW PRESS
EP SERIES**



**SPIRAL FREEZER
EP SERIES**



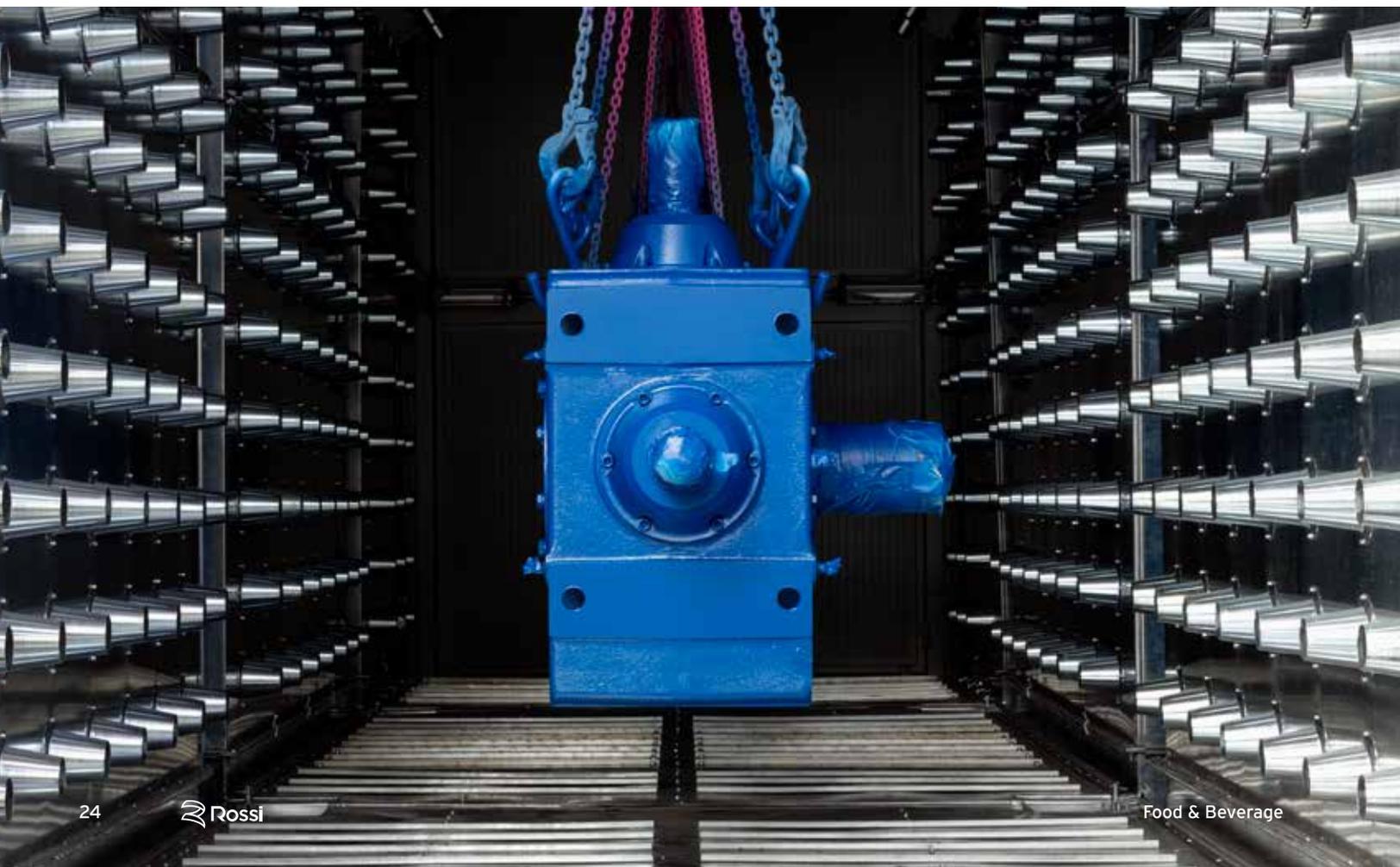
**PASTA MIXER
G SERIES**

Solutions for an evolving industry

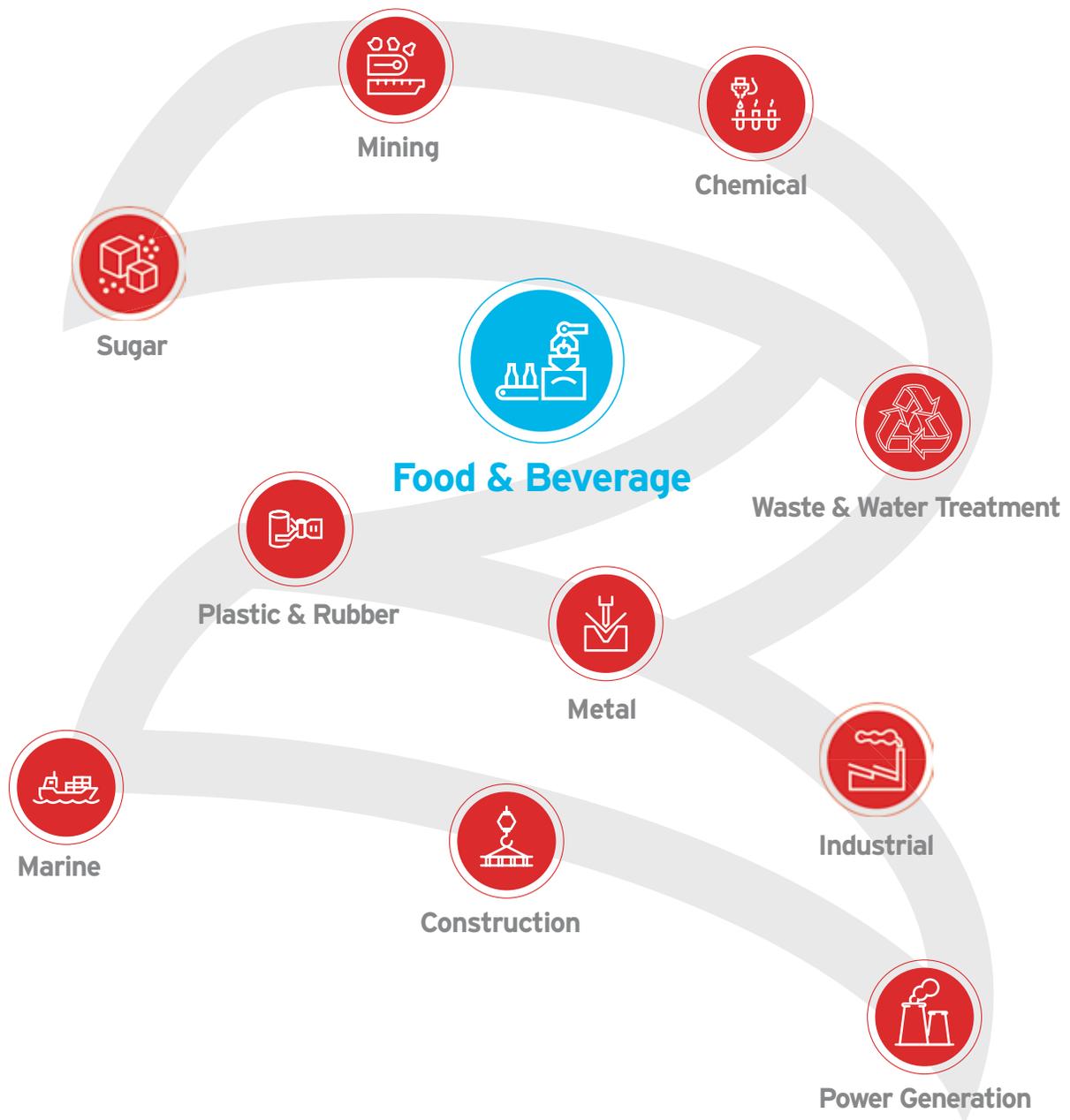
In the global marketplace, our customers, investors, partners value our products and services for two reasons: excellence and reliability. At Rossi we utilize change as a strategic lever for our growth. "Solutions for an evolving industry" fully expresses

our corporate philosophy: We are a flexible and dynamic reality, able to satisfy all requirements of a continuously evolving industrial world, thanks to our innovative solutions.

- Cutting-edge manufacturing
- Specialized housing machining
- Extensive systematic controls
- Experience and know-how
- Excellence and innovation
- Reliable customer support.



We have a solution for every segment



Global presence local service



Local support

Sales, customer service,
technical support, spare parts



18 branches*



Worldwide distribution network*

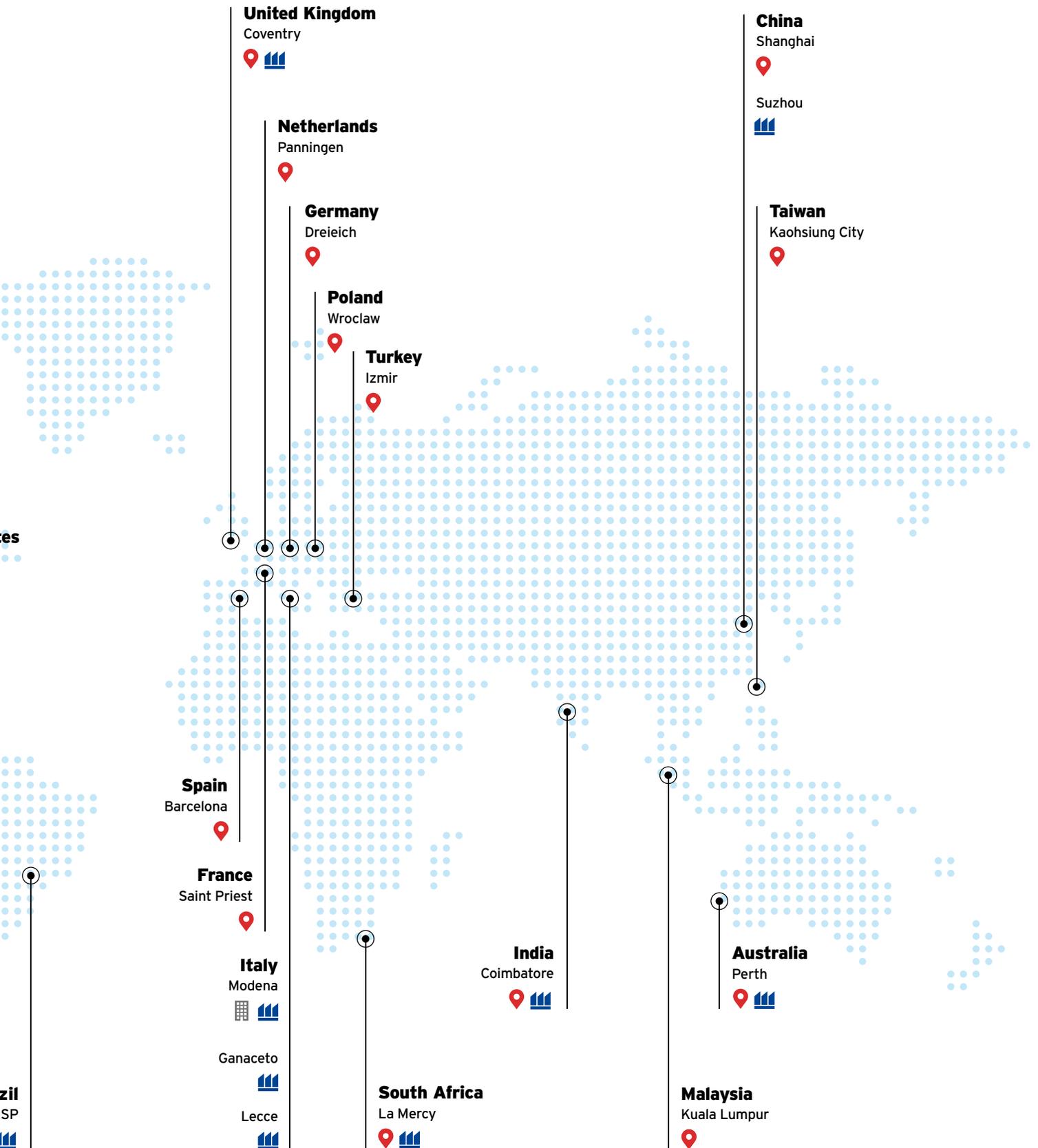


*All contacts available on www.rossi.com

 Main offices

 Affiliated companies

 Production facilities/Assembly plants



Who we are

Key figures



over

1000

people around
the world



5000

customers
worldwide



70

years of
experience



50

million euros investments
in new technologies and methodologies
to improve manufacturing efficiency



18

affiliated
companies



5

production
facilities



8

assembly
plants



18

authorized
service centers

After-sale service



Highly trained mechanics and support teams can ensure a fast and efficient after-sale service providing support worldwide.



Our new space is your gateway to a world of information, assistance, and seamless access to the solutions you need. Whether you're an end user, distributor, or OEM partner you will find a personalized area to explore and manage all things related to your Rossi products.

Visit us at
www.rossi.com

Quality

3 years warranty*



Our drive is to innovate and boost operations by manufacturing performing, precise, reliable and high-quality products all over the world. We are always one step forward in offering and developing solutions that can satisfy an unlimited number of application needs, even in the most demanding conditions.

* As per our warranty terms.

System certifications

ISO
9001:2015

ISO
14001:2015

ISO
45001:2023

Product certifications





Rossi

Solutions for
an evolving
industry

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